T. Vafeiadis\*, A. Nizamis\*, V. Pavlopoulos\*, L. Giugliano†, V. Rousopoulou\*, D.Ioannidis\* and D. Tzovaras\*

\*Centre for Research and Technology Hellas-Information Technologies Institute (CERTH/ITI)

† Links Foundation (LINKS)





**Introduction - Problem Definition** 

#### Smart waste management is a very important procedure in Industry 4.0

- Profitable asset for:
  - Waste producers
  - Waste management providers
- Connection with IoT sensors on industrial premises
- Big data availability
- Significant advances on data analytics

#### **Enable the waste management companies:**

- To smarten their domain
- To automate many of their solutions and processes





**Introduction- Our Contribution** 

## The main goal is to contribute to smart waste management optimization by providing:

- Sensor-based bins and dedicated waste management operations that will forcefully replace obsolete methods
- Transparency of waste spend and access to historical data towards the evaluation and improvement of waste management through analytics
- Variety of analytic services to end users related to waste management activities in order to enhance the decision-making and optimize planning





**Overview** 



**Optimization tool for waste management companies** 



State-of-the-art algorithms and methodologies for data analysis



**Advanced data visualization** 



IoT devices connectivity and data analysis



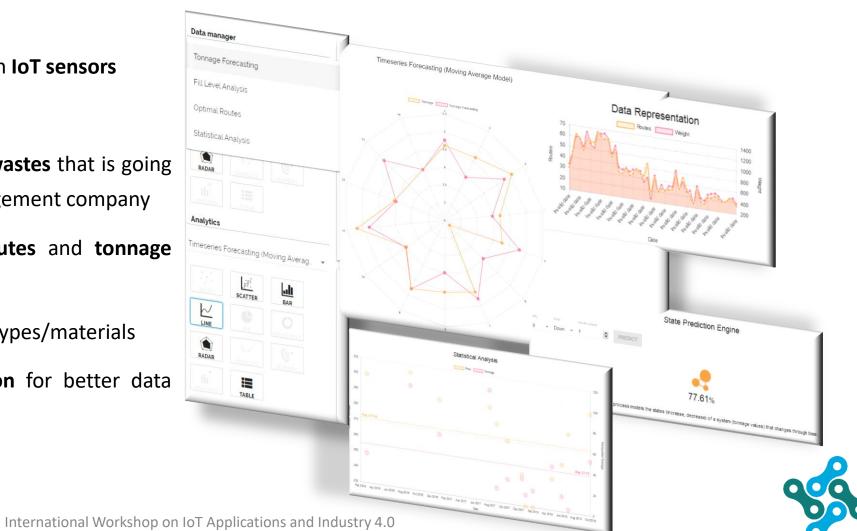
Secure data exchange based on authentication mechanisms





**Services** 

- ✓ Monitoring of bins fill level based on IoT sensors
- ✓ Analysis of the bins fill level trend
- ✓ Forecasting about the tonnage of wastes that is going
  to be transported by a waste management company
- ✓ Calculator for optimal pair of routes and tonnage should be transported
- ✓ Price forecasting for various waste types/materials
- ✓ Statistical analysis and visualization for better data exploration





#### **Bins Fill Level Monitoring based on IoT Sensors**

- Use of Ultrasonic and IR sensors for fill level measurement
- Use of LoRa network in order to cover low power needs and get data from sensors
- Measure the fill level of both indoor and outdoor industrial bins containing scrap metal and recycling materials
- Provide distant fill percentage monitoring for efficient logistics, between industry and waste collection companies
- Notification mechanisms (email) for fill level over 80%

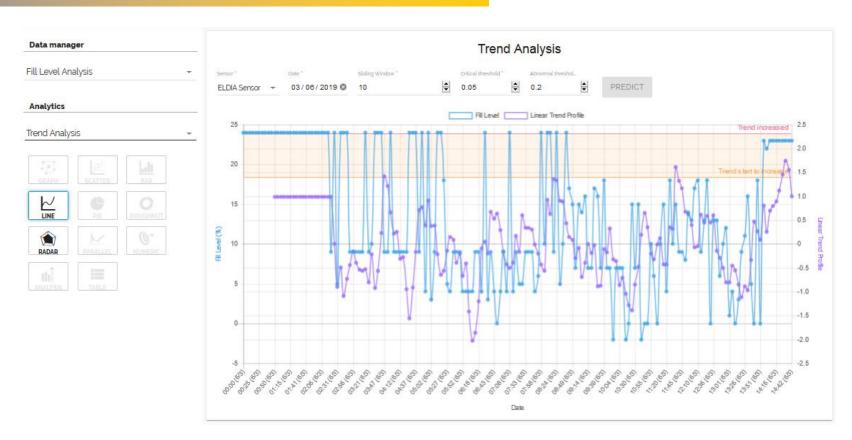






## Fill Level Analysis Trend Analysis

- Real-time analysis of fill level sensor data
- Trend Analysis applied in order to create a profile for fill level trend
- Slope Statistic Profile method is applied on the time series of recordings (percentages) of a fill level sensor
- End user is able to select:
  - Sensor
  - Date
  - Sliding window for the analysis
  - Thresholds for the analysis
  - Type of visualization (line or radar)
- By using this analysis the waste management company is able to define which bin has the most aggressive trend in order to arrange a pick-up

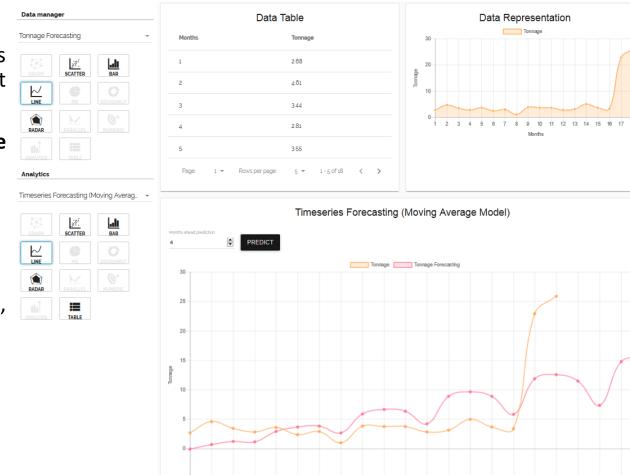






## **Tonnage Forecasting Time series forecasting**

- Forecasting about the tonnage of wastes that is going to be transported by a waste management company
- Time series forecasting using moving average model
- Visualization of predictions
- End user is able to select:
  - Number of months for ahead prediction
  - **Type** of visualization (line, scatter, table, bar and radar)

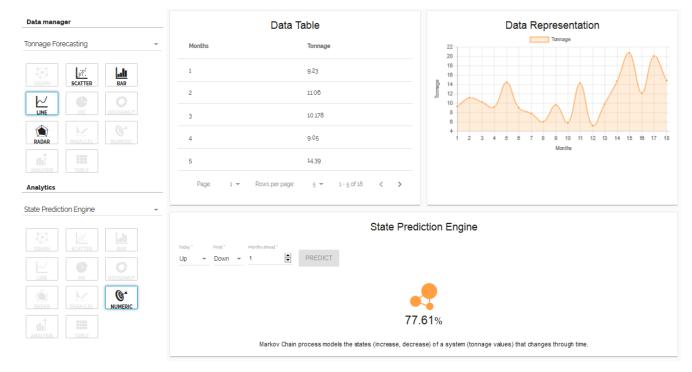






## State Prediction Engine Markov Chain Models

- Predict the probability of future increase or decrease of the transferred tonnage based on current state
- Markov chain models used to determine the probability of moving from one state to another
- End user is able to select:
  - Months ahead period for the prediction
  - Current and future state of transferred tonnage (Up/Down)







## Price Forecasting Deep Learning

- Deep Learning algorithm to provide prediction for the price per ton at which specific commercial partners is likely to accept to buy/sell waste material
- Prediction model based on historical price data
   Recurrent Neural Network (RNN) is used
- Initial network for regression is composed of four hidden Long Short Term Memory (LSTM) layers with 64, 32, 24 and 8 neurons respectively
- Visualization of prediction values and the coefficient of determination expressed as accuracy rate in the same diagram
- End user is able to select:
  - Material for price prediction
  - **Type** of visualization (line, scatter, table, bar and radar)

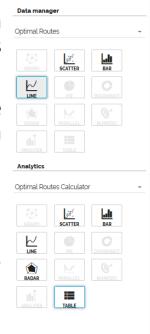






#### Optimal Routes Calculator Genetic Algorithm

- Optimal Routes Calculator based on monthly data about routes and transferred weight of wastes per route
- Calculates 10 best solutions/combinations for the pair routes/weights that can be transferred for a material
- End user is able to:
  - Load monthly data per material
  - **Select** type of **visualization** (table, scatter, bar, radar and line)



	Data Ta	able	
Date	Routes	Weight	
2015-Jan	30	676.09	
2015-Feb	45	92142	
2015-Mar	62	1189.25	
2015-Apr	58	1167.88	
2015-May	48	1037.88	
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Top 10 Simulated Solutions  Material: Brown paper			
#	Routes	Weights (tons)	
1	30	761	
2	36	922	
3	30	760	
4	20	507	
5	15	383	
6	43	1091	
7	23	588	
8	33	842	
9	25	618	
10	33	837	

Optimal Routes Calculator





## **Statistical Analysis**

- Statistical analysis of the end user's data
  - Price averages, tonnage averages etc.
- Visualization of statistical analysis output





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#### **Conclusions**

#### **Proposed solution**

- IoT data analytics platform for waste management optimization
- To-the-point Data analytics solutions
  - Waste bins fill level monitoring/analysis
  - Forecasting of transported tonnage
  - Price forecasting of waste materials
  - Optimal transportation KPIS (routes/tonnages)

#### Gains to waste management companies

- Supervised control of waste level
- Access to historical data
- Planning and optimization potential
- Financial and environmental benefits



#### **Centre for Research and Technology Hellas Information Technologies Institute**

### Thank you

COMPOSITION has received funding from the European Union's Horizon 2020 Framework Programme for Research and Innovation under Grant Agreement No 723145



